



P/R Status: Hourly

Position Title: Sheet Metal Assembler/Fabricator - Classified
Department: Production
Reports To: Shop Supervisor
Pay: \$17-\$20 Depending upon Experience

At KSM our mission is to provide definitive solutions in manufacturing close tolerance parts so that we are recognized as a “supplier of choice” for our customers. Our Customer’s are why we are here and in business. In order to achieve that mission and vision it is important to understand that we are a team and we are here to support each other through teamwork, personal responsibility and accountability. All of us together are responsible for the safety and well being of people and their families all over the world.

General Duties

This position includes responsibility for the fabrication and assembly of sheet metal aerospace parts per Customer requirements. This will include working off blueprints. On the job training will be provided.

Specific Duties & Responsibilities

The following reflects the “specific” duties and responsibilities for this job but does not restrict the tasks that may be requested by the Shop Supervisor:

1. Fabrication and welding sheet metal components for the aerospace industry.
2. Form parts using presses, press brakes, rolls, spot and seam welders.
3. Assemble complete parts to Customer print specifications.
4. Follow all requirements for AS9100/ISO 9001 and document when required.
5. Demonstrate sound safety practices.
6. Some computer work may be needed to meet Quality Requirements.
7. Play an active role in continuous improvement activities and participate in daily shop meeting.
8. Comes to work on time as scheduled. Leaving and returning from break on time as scheduled.

Requirements:

- High School Diploma or equivalent
- Willing to learn, dependable and punctual
- Detail oriented. Most tolerances are +/- .030 or +/- .010
- Basic math and measurement skills
- Be part of the team and learn from others.
- Ability to establish priorities, work independently and proceed with objectives without supervision.
- Must possess a valid Ohio Drivers' License.

Physical/Mental Requirements

While performing the duties of this job, the employee is frequently required to do the following:

- Coordinate multiple tasks simultaneously
- Lift and/or move up to 50 lbs.

Work Environment

- A large percentage of work time is spent in a factory environment where temperatures fluctuate and noise levels are low to moderate.
- Work week can be 4 – 10 hour days or 5 – 8 hour days. Some overtime may be required.

Benefits

- KSM offers a comprehensive benefit program including 100% paid Medical insurance; Dental; Vision; Life Insurance and Pension. We are part of Sheet Metal Local 24.